

Equal Channel Angular Pressing

Alessandra Varone, Roberto Montanari

Handbook of Mechanical Nanostructuring Mahmood Aliofkhaezai, 2016-05-02 Providing in-depth information on how to obtain high-performance materials by controlling their nanostructures, this ready reference covers both the bottom-up and the top-down approaches to the synthesis and processing of nanostructured materials. The focus is on advanced methods of mechanical nanostructuring such as severe plastic deformation, including high pressure torsion, equal channel angular processing, cyclic extrusion compression, accumulative roll bonding, and surface mechanical attrition treatment. As such, the contents are inherently application-oriented, with the methods presented able to be easily integrated into existing production processes. In addition, the structure-property relationships and ways of influencing the nanostructure in order to exhibit a desired functionality are reviewed in detail. The whole is rounded off by a look at future directions, followed by an overview of applications in various fields of structural and mechanical engineering. With its solutions for successful processing of complex-shaped workpieces and large-scale specimens with desired properties, this is an indispensable tool for purposeful materials design.

Investigations and Applications of Severe Plastic Deformation Terry C. Lowe, Ruslan Z. Valiev, 2012-12-06 Material processing techniques that employ severe plastic deformation have evolved over the past decade, producing metals, alloys and composites having extraordinary properties. Variants of SPD methods are now capable of creating monolithic materials with submicron and nanocrystalline grain sizes. The resulting novel properties of these materials has led to a growing scientific and commercial interest in them. They offer the promise of bulk nanocrystalline materials for structural; applications, including nanocomposites of lightweight alloys with unprecedented strength. These materials may also enable the use of alternative metal shaping processes, such as high strain rate superplastic forming. Prospective applications for medical, automotive, aerospace and other industries are already under development.

Severe Plastic Deformation Technology A. Rosochowski, 2017 Covering the engineering aspects of severe plastic deformation (SPD) technology used to refine grain structure in metallic materials, this book explains the fundamentals of both the well-known and novel SPD processes and the engineering know-how required for successful implementation of these processes revealed. The principles of each SPD technique are explained and insight provided into the mechanics of material deformation and microstructural changes.

Bulk Nanostructured Materials Ruslan Z. Valiev, Alexander P. Zhilyaev, Terence G. Langdon, 2013-09-17 This book presents the most recent results in the area of bulk nanostructured materials and new trends in their severe plastic deformation (SPD) processing, where these techniques are now emerging from the domain of laboratory-scale research into the commercial production of various bulk nanomaterials. Special emphasis is placed on an analysis of the effect of nanostructures in materials fabricated by SPD on mechanical properties (strength and ductility, fatigue strength and life, superplasticity) and functional behavior (shape memory effects, magnetic and electric properties), as well as the numerous examples of their innovative applications. There is a high innovation potential for industrial applications of bulk nanomaterials for structural use (materials with extreme strength) as well as for functional applications such as nanomagnets, materials for hydrogen storage, thermoelectric materials, superconductors, catalysts, and biomedical implants.

Processing-Structure-Property Relationships in Metals Alessandra Varone, Roberto Montanari, 2019-11-04 In the industrial manufacturing of metals, the achievement of products featuring desired characteristics always requires the control of process parameters in order to obtain a suitable microstructure. The strict relationship among process parameters, microstructure, and mechanical properties is a matter of interest in different areas, such as foundry, plastic forming, sintering, welding, etc., and regards both well-established and innovative processes. Nowadays, circular economy and sustainable technological development are dominant paradigms and impose an optimized use of resources, a lower energetic impact of industrial processes and new tasks for materials and products. In this frame, this Special Issue covers a broad range of research works and contains research and review papers.

Design and Fabrication of Equal Channel Angular Extrusion Process Analysis for Non-Ferrous Materials Perumalla Janaki Ramulu, A. Lavanya, 2017 “Equal Channel Angular Extrusion” (ECAE) is a significant method in industrial forming applications, which is the most important method for the production of ultrafine grained bulk samples, where plastic strains are introduced into the bulk material without any changes in the cross section. ECAE has different die channel angles from which an optimum die channel angle should be identified so that efficient mechanical properties will be obtained. This study is focused on the plastic deformation behavior of Al alloys by modeling ECAE with experimental and finite element software. A solid model was generated using CATIA. The STL files of ECAE die generated in CATIA were used in DEFORM-3D for simulations. The experiments are performed by designing the ECAE tools such as die, punch and billet. A series of numerical experiments were carried out for the die angles of 115°, 125° and 135° and outer corner angle of 6°, using a billet diameter of 9mm and a height of 70mm. A detailed analysis of the strains introduced by ECAP (“Equal Channel Angular Pressing”) in a single passage through the die is noted. The experiments are conducted by attaching the ECAE tools to the Universal Testing Machine on aluminum alloy. The dimensions are followed for ECAE by taking considerations from the existing literature into account. On the basis of the experiment and simulation results, load, displacement, and punch force are evaluated and

compared with each other.

Severe Plastic Deformation Techniques Marcello Cabibbo, 2017-08-09 Grain size is recognized as a key microstructural factor affecting mechanical and, to some extent, physical properties of metals and metallic materials. For this reason, all the means designed to control and modify the grain size are considered a proper way to design and tailor metallic materials with desired properties. In this sense, microstructure refinement through severe plastic deformation (SPD) techniques can be considered a key method for this purpose. A typical SPD process is currently defined as any method of metal forming under extensive hydrostatic pressure intended to impose a very high strain on a bulk solid without involving any significant change in the overall dimensions and having the ability to produce exceptional grain refinement. What makes SPD processing techniques so popular and attractive is the possibility of using them to enhance the strength behavior of conventional metallic materials by a factor of up to eight for pure metals such as copper and by some 30-50% for alloys. Despite the impressive property improvement achievable with SPD techniques, their uptake by industry has been rather sluggish. This book intends to give a panorama of the typical SPD techniques intended to optimize the mechanical and physical properties of metals through a significant grain size reduction process. Modeling for this purpose is also presented.

Nanomaterials by Severe Plastic Deformation Michael J. Zehetbauer, Ruslan Z. Valiev, 2006-03-06 These proceedings of the Second International Conference on Nanomaterials by Severe Plastic Deformation review the enormous scientific avalanche that has been developing in the field over recent years. A valuable resource for any scientist and engineer working in this emerging field of nanotechnology.

Severe Plastic Deformation Ghader Faraji, H.S. Kim, Hessam Torabzadeh Kashi, 2018-07-14 *Severe Plastic Deformation: Methods, Processing and Properties* examines all severe plastic deformation techniques developed over the past two decades, exploring the appropriate severe plastic deformation method for a particular case. The book offers an overview of these methods, introduces ultrafine-grained and nano-grained metals and methods for various bulk, sheet, tubular and large size samples, reviews effective parameters to make a severe plastic deformation method better, from property (mechanical) and processing (cost, time, load, etc.) viewpoints, discusses mechanical, physical and chemical properties of UFG and NS metals, and concludes with various applications for these methods. Over the last several decades, a large number of severe plastic deformation methods have been developed for processing a wide array of metals for superior properties, making this a timely resource. - Collects all severe plastic deformation methods in a unique reference - Compares severe plastic deformation methods from several viewpoints, including processing and final property - Classifies severe plastic deformation methods based on the sample shape and mechanics, as well as the properties achieved in the processed metal - Introduces ultrafine-grained and nano-grained metals and methods for various bulk, sheet, tubular and large size samples

Proceedings of MEACM 2020 Lifang Zheng, Chaoyang Sun, Kheng-Lim Goh, 2021-05-31 This book gathers the proceedings

of the 4th International Conference on Mechanical Engineering and Applied Composite Materials (MEACM), held in Beijing, China on October 24-25, 2020. The conference brought together researchers from several countries and covered all major areas of mechanical engineering and applied composite materials, new applications and current trends. The topics covered include: structure and design, mechanical manufacturing and automation, robotics and mechatronics, mechanical behavior of nanomaterials, nanocomposites, and composite mechanics. Given its scope, the book offers a source of information and inspiration for researchers seeking to improve their work and gather new ideas for future developments.

Ultrafine Grained Materials II Yuntian Theodore Zhu, Terence G. Langdon, Rajiv S. Mishra, S. Lee Semiatin, M. Saran, Terry C. Lowe, 2013-09-25 Proceedings of a symposium sponsored by the Shaping and Forming Committee of the Materials Processing and Manufacturing Division (MPMD) and the Mechanical Behavior Committee (Jt. SMD/ASM-MSCTS) of the Structural Materials Division (SMD) of TMS (The Minerals, Metals & Materials Society) and held during the 2002 TMS Annual Meeting in Seattle, Washington February 17-21, 2002.

Fundamentals of Wireless Communication David Tse, Pramod Viswanath, 2005-05-26 The past decade has seen many advances in physical layer wireless communication theory and their implementation in wireless systems. This textbook takes a unified view of the fundamentals of wireless communication and explains the web of concepts underpinning these advances at a level accessible to an audience with a basic background in probability and digital communication. Topics covered include MIMO (multi-input, multi-output) communication, space-time coding, opportunistic communication, OFDM and CDMA. The concepts are illustrated using many examples from real wireless systems such as GSM, IS-95 (CDMA), IS-856 (1 x EV-DO), Flash OFDM and UWB (ultra-wideband). Particular emphasis is placed on the interplay between concepts and their implementation in real systems. An abundant supply of exercises and figures reinforce the material in the text. This book is intended for use on graduate courses in electrical and computer engineering and will also be of great interest to practising engineers.

Advances in Wrought Magnesium Alloys Colleen Bettles, Matthew Barnett, 2012-04-25 This important book summarises the wealth of recent research on our understanding of process-property relationships in wrought magnesium alloys and the way this understanding can be used to develop a new generation of alloys for high-performance applications. After an introductory overview of current developments in wrought magnesium alloys, part one reviews fundamental aspects of deformation behaviour. These chapters are the building blocks for the optimisation of processing steps covered in part two, which discusses casting, extrusion, rolling and forging technologies. The concluding chapters cover applications of wrought magnesium alloys in automotive and biomedical engineering. With its distinguished editors, and drawing on the work of leading experts in the field, *Advances in wrought magnesium alloys* is a standard reference for those researching, manufacturing and using these alloys. - Summarises recent research on our understanding of process-property relationships

in wrought magnesium alloys - Discusses the way this understanding can be used to develop a new generation of alloys for high-performance applications - Reviews casting, extrusion, rolling and forging technologies, fundamental aspects of deformation behaviour, and applications of wrought magnesium alloys in automotive and biomedical engineering

Advances in Materials Processing and Manufacturing Applications Amar Patnaik, Ernst Kozeschnik, Vikas Kukshal, 2022-06-24 This book presents selected papers from the International Conference on Advances in Materials Processing and Manufacturing Applications (iCADMA 2020), held on November 5-6, 2020, at Malaviya National Institute of Technology, Jaipur, India. iCADMA 2020 proceedings is divided into four topical tracks – Advanced Materials, Materials Manufacturing and Processing, Engineering Optimization and Sustainable Development, and Tribology for Industrial Application.

Modern Manufacturing Engineering J. Paulo Davim, 2015-06-19 This book covers recent research and trends in Manufacturing Engineering. The chapters emphasize different aspects of the transformation from materials to products. It provides the reader with fundamental materials treatments and the integration of processes. Concepts such as green and lean manufacturing are also covered in this book.

Magnesium Technology 2019 Vineet V. Joshi, J. Brian Jordon, Dmytro Orlov, Neale R. Neelameggham, 2019-02-14 The Magnesium Technology Symposium, the event on which this collection is based, is one of the largest yearly gatherings of magnesium specialists in the world. Papers represent all aspects of the field, ranging from primary production to applications to recycling. Moreover, papers explore everything from basic research findings to industrialization. Magnesium Technology 2019 covers a broad spectrum of current topics, including alloys and their properties; cast products and processing; wrought products and processing; forming, joining, and machining; corrosion and surface finishing; and structural applications. In addition, there is coverage of new and emerging applications.

Aluminium Alloys - Recent Trends in Processing, Characterization, Mechanical Behavior and Applications Subbarayan Sivasankaran, 2017 The major issue of energy saving and conservation of the environment in the world is being emphasized to us to concentrate on lightweight materials in which aluminium alloys are contributing more in applications in the twenty-first century. Aluminium and its related materials possess lighter weight, considerable strength, more corrosion resistance and ductility. Especially from the past one decade, the use of aluminium alloys is increasing in construction field, transportation industries, packaging purposes, automotive, defence, aircraft and electrical sectors. Around 85% is being used in the form of wrought products, which replace the use of cast iron. Further, the major features of aluminium alloy are recyclability and its abundant availability in the world. In general, aluminium and its related materials are being processed via casting, drawing, forging, rolling, extrusion, welding, powder metallurgy process, etc. To improve the physical and mechanical properties, scientists are doing more research and adding some second-phase particles in to it called composites

in addition to heat treatment. Therefore, to explore more in this field, the present book has been aimed and focused to bridge all scientists who are working in this field. The main objective of the present book is to focus on aluminium, its alloys and its composites, which include, but are not limited to, the various processing routes and characterization techniques in both macro- and nano-levels.

Principles of Equal-channel Angular Pressing as a Processing Tool for Grain Refinement Ruslan Zufarovich Valiev, 2006

Emerging Technologies for Sustainability P.C Thomas, Vishal John Mathai, Geevarghese Titus, 2020-08-14 The theme of conference is Emerging Technologies for Sustainability. Sustainability tends to be problem driven and oriented towards guiding decision making. The goal is to raise the global standard of living without increasing the use of resources beyond global sustainable levels. The conference is intended to act as a platform for researchers to share and gain knowledge, showcase their research findings and propose new solutions in policy formulation, design, processing and application of green materials, material selection, analysis, green manufacturing, testing and synthesis, thereby contributing to the creation of a more sustainable world.

Nanocrystalline Titanium Halina Garbacz, Irina P. Semenova, Sergey Zharebtsov, Maciej Motyka, 2018-09-20 Nanocrystalline Titanium discusses the features of nanocrystalline titanium production by various SPD methods, also comparing their microstructure and properties. The authors characterize the physical, chemical and mechanical properties of ultrafine grained titanium, indicating which are crucial for their application. Titanium alloys are characterized by high specific strength combined with excellent corrosion resistance, whereas the mechanical properties of pure (or commercial purity - CP) titanium are much lower. SPD methods are proving to be an effective way to increase strength, even to a level typical for structural titanium alloys. This book is useful for academics and professionals studying the behavior of metallic materials.

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